

CIGARETTE SPECIFICATION

MANUFACTURING CENTER  
PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP - TIOJ TAR/NIC  
BRAND CODE-00500 (JPN)

EFFECTIVE DATE: 01/01/96  
Japan

APPLIES TO EXPORT FORMULAS: 7

CIGARETTE LENGTH	:	98.5	MM	NEW TIOJ TAR	:	10.0	MG/CIGT	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	68.5	MM							
FILTER LENGTH	:	30.0	MM	NICOTINE	:	.80	MG/CIGT	.75	-	.84
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	119	MM	H2O						
DILUTION TARGET	:	35.0 +/-	5.0	%						

TIPPING PAPER : 72MM X 3500M WHT SGL PPT KC 236M2/38 11-663-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
25.00 MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : NATIONAL 32-2030 (FORMERLY 72-3569) PVA 61-048-A

SEAM ADHESIVE : NATIONAL 32-2088 61-493-A

STD. FILLER - PACK C.V.: A0500 - 13.00% PARLIAMENT CHARCOAL SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0502 FILTER: 07075A

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD GFO INSTRUMENT  
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)  
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APPROVED BY: *Jonica M. [Signature]*

SUPERCEDES SPECIFICATION DATED: 11/13/95

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